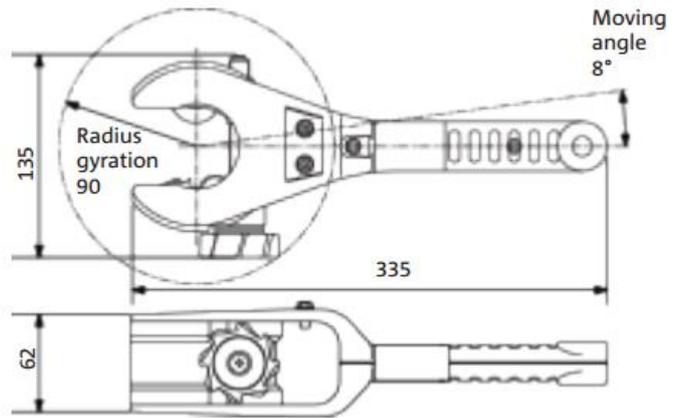


The Ratchet Cutter is designed to allow easy cutting in tight spaces. Cutting is possible with just an 8° swing of the handle.

As the handle grip is moved forward and backward the rotary head turns and automatically feeds the cutting blade until pipe is cut.

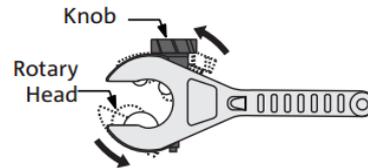
PCR3-66



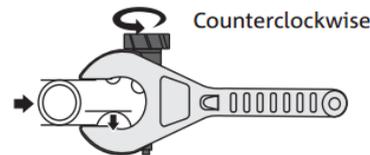
How to use

1. Before use, ensure any PVC coating is removed before cutting.

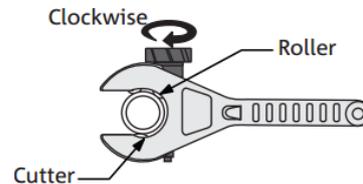
2. Turn the rotary head to fit the main body and the opening section of rotary head.



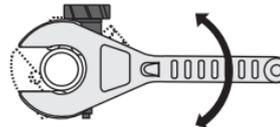
3. If cutter interferes with inserting pipe in the opening, turn the knob and move the cutter until pipe can be inserted.



4. Fit the pipe on the roller, turn the knob until it gets a little tight, and pinch the pipe with the cutter. Do not over tighten.

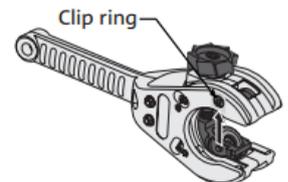
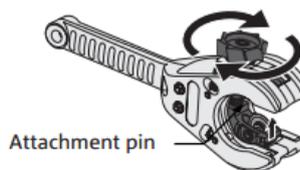


5. If you move the grip forward and backward, rotary head turns and with automatic cutter feeding mechanism, pipe is cut.

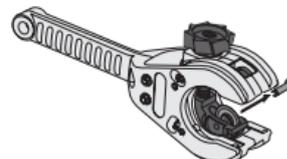


How to change cutter

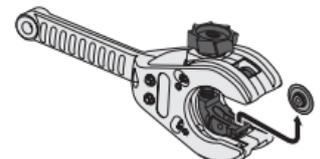
1. Turn knob until attachment knob can be seen. 2. Remove clip ring.



3. Remove attachment pin.



4. Remove cutter.



Caution - To avoid blade failure:

- Ensure that the tool is cutting straight.
- Apply cutting oil to blade prior to each cut.
- Do not exceed 90° movement of handle grip in each backward and forward stroke.

Installation is in an opposite manner.



Be sure to apply grease (molybdenum grease) to attachment pin when cutter is changed.